

**Product Name :**  
Overcrank Mechanical Motorised Shearing Machine

**Product Code :**  
NLAB-MACHINELABWK16005



**Description :**

Overcrank Mechanical Motorised Shearing Machine

**Technical Specification :**

Overcrank Mechanical Motorised Shearing Machine .

Shearing Machines have been designed and developed through structural analysis technique for continuous production, accuracy and repeatability having the following main features:

**Frame :**

Rigid steel frame of shears are optimally designed to avoid weak sections at load support and is of interlocked design. The ram is guided throughout its length by accurate machined guideways ensuring proper clearance and clean cut.

**Hold-down system :**

Spring loaded mechanical Hold down pads hold the sheet securely, to avoid slipping and bowing resulting in clean square cuts. Holddown units are provided with oversize pads to avoid impressions on sheet metal on request.

**Hold-down system :**

Hydraulic Hold down pads are accurate calm operated pump. Hydraulic

Hold down pads hold the sheet securely, to avoid slipping and bowing resulting in clean square cut. Hold down units are provided with oversize pads to avoid impressions on sheet metal on request at extra cost.

Knives :

Shears are provided with high quality single segment (HcHcr) Knives for longer tool elite. Ease in assembling of knife reduces down-time. The knife blades are four edged.

Lubrication :

All bearing parts and guide surfaces are lubricated through hand-operated lubrication system.

Mechanical backgauge :

This is standard equipment provided on all shears. Scale on backgauge gives instantaneous reading of distance between shear and backgauge. Thus avoiding errors and maintenance in electronic equipment.

Finger guard :

Fitted in front of hold-down for operator protection without obstructing viewing.

Table  
Blade  
Stroke 800  
Die 800  
Minut  
e

800  
800  
800  
800

## Naugralabequipments

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