

**Product Name :**  
Complete Training System for Process Control Including Fault Finding

**Product Code :**  
CE915



**Description :**

Complete Training System for Process Control Including Fault Finding

**Technical Specification :**

Complete training system for Process Control including fault finding

Complete training system to teach fault diagnosis and rectification in industrial processes. Faults are introduced by the instructor via switches concealed behind a locked compartment, to which the student does not have access. These switches provide both short circuits and open circuits and can also switch in or out circuit elements to simulate a variety of fault conditions. Additional faults can be inserted into the process through the replacement of working components with faulty ones, e.g. faulty flow switches; faulty relays; faulty solenoid coils and faulty control valve electronic circuit board. The process involves initially filling a header tank with water and then cycling the level between a set upper and lower limit, whilst simultaneously creating a demand from the header tank via two on/off solenoid drain valves into a sump tank.

Flow is produced by a pump and controlled by relay operated on/off solenoid valves which control:

The inflow of water to the header tank from the sump tank

The outflow of water from the header tank to the sump tank

The level of water in the header tank is monitored by float switches which open and close at the following points:

Header tank low (nearly empty)

Header tank normal operation lower limit

Header tank normal operation upper limit

Header tank overflow

Designed for students studying industrial process

maintenance, it can also be used as a process trainer in its own right, using either Industrial Process Controllers or

Programmable Logic Controllers (PLCs). A 34-252-1 PLC Board (supplied separately) is available for users to develop their own PLC programs.

**Curriculum Coverage**

Introduction to the system  
Fault finding methodologies  
Fault analysis flow charts  
Fault finding from circuit diagrams  
Fault identification to line replaceable unit level  
Mechanical, electrical & electronic faults  
Diagnostic tools  
Maintenance procedures  
Process control techniques  
Fault finding processes controlled from electronic controllers  
Interfacing to PLCs

**Features:**

Teaches Fault diagnosis  
Faults introduced by teacher via switches housed in a lockable compartment  
Can be externally controlled using process controllers and PLCs  
Self-contained process  
Wide range of faults easy to apply  
Fully protected for safety  
Comprehensive instructor & student manuals

**Technical data:**

Power requirements 220 – 250 V a.c. @ 250 VA or 110 – 125 V a.c. @ 250 VA, 50/60 Hz  
Dimensions (net): width 1450 mm x depth 450 mm x height 70 mm

## Naugralabequipments

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